



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5067-011
Job Sheet 170720



Part No: D5067-011

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 3/28/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D5067 REV.A IPP REV:A 17.08.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		3/27/18	0.00	0.00	Start Up Handfinish		HL 18-3-14
110	HandFinish	1 pcs		3/28/18	0.00	1.00	HandFinish4		HL DAS-3-14
120	QC	1 pcs		3/28/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		3/28/18	0.00	0.00	Packaging3-2		21 9-88 SmB
140	QC21-SA	1 Ea		3/28/18	0.00	0.00	QC21		9-88 MAR 15 2018

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG (SEE NOTE 8) AND INSTALL PLACARD.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	100-Start up Operation	
AN3-11A	Bolt	4 Ea (4 ea)	100-Start up Operation	
AN3-14A	Bolt	4 Ea (4 ea)	100-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	100-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	100-Start up Operation	
AN310C4	Nut	3 Ea (3 ea)	100-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	100-Start up Operation	
AN4-13A	Bolt	6 Ea (6 ea)	100-Start up Operation	
AN4C15	Bolt	1 Ea (1 ea)	100-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	100-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	100-Start up Operation	
D2535	Spring	2 Ea (2 ea)	100-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	100-Start up Operation	
D2690-10	Lanyard Assembly	1 Ea (1 ea)	100-Start up Operation	5047182
D2690-6	Lanyard	1 Ea (1 ea)	100-Start up Operation	
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	100-Start up Operation	
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	100-Start up Operation	5042770
D3917-3	Washer	6 Ea (6 ea)	100-Start up Operation	5043508
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	100-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	100-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	100-Start up Operation	5043461
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	100-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	100-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	100-Start up Operation	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	100-Start up Operation	
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	100-Start up Operation	
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	100-Start up Operation	
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	100-Start up Operation	
D4713-1	Spacer	1 Ea (1 ea)	100-Start up Operation	
D5068-041	Long Basket Base Assembly, LH/RH	1 Ea (1 ea)	100-Start up Operation	8042687
D5533-200	Placard, Max Load <i>165831</i>	1 Ea (1 ea)	100-Start up Operation	5042453
D5554-1	Bracket	2 Ea (2 ea)	100-Start up Operation	
MS17984-C412	Pin, Quick Release	1 Ea (1 ea)	100-Start up Operation	
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	100-Start up Operation	
MS21042L3	Nut	10 Ea (10 ea)	100-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	100-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	100-Start up Operation	
MS24665-151	Cotter Pin	4 Ea (4 ea)	100-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Start up Operation	
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	100-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Start up Operation	
NAS1149C0463R	Washer	3 Ea (3 ea)	100-Start up Operation	
NAS1149F0332P	Washer	16 Ea (16 ea)	100-Start up Operation	
NAS1149F0432P	Washer	18 Ea (18 ea)	100-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Start up Operation	
NAS1515H4L	Washer	2 Ea (2 ea)	100-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/18/18 3:29 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



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Master Unit 001054

Tel (613) 632-5200

Containers on Master Unit 001054				
Serial No	Part No	Customer Part No	Status	Quantity
FM131311	97447A010		Allocated	4
S043999	AN3-11A		Allocated	4
S044000	AN3-14A		Allocated	4
S044001	AN3-16A		Allocated	2
S044002	AN310-4		Allocated	3
S044003	AN310C4	AN310C4	Allocated	3
S044004	AN4-12		Allocated	3
S044005	AN4-13A	AN4-13A	Allocated	6
S044006	AN4C15	AN4C15	Allocated	1
S044007	AN5-17A		Allocated	4
S044008	D2530	D2530	Allocated	1
S044009	D2535	D2535	Allocated	2
S044010	D2537	D2537	Allocated	2
S044011	D2690-6	D2690-6	Allocated	1
S044012	D3953-17		Allocated	2
S044013	D3953-21		Allocated	1
S044014	D3953-3	D3953-3	Allocated	2
S044015	D3953-7		Allocated	2
S044016	D3953-9		Allocated	2
S044017	D3969-3	D3969-3	Allocated	1
S044018	MS17984-C412		Allocated	1
S044019	MS17984-C413	MS17984-C413	Allocated	1
S044020	MS21042L3	MS21042L3	Allocated	10
S044021	MS21042L4	MS21042L4	Allocated	6
S044022	MS21042L5	MS21042L5	Allocated	5
S044023	MS24665-151	MS24665-151	Allocated	2
S044024	MS24665-151	MS24665-151	Allocated	2
S044025	MS24665-300		Allocated	2
S044026	MS3367-5-0		Allocated	1
S044027	NAS1149C0432R		Allocated	2
S044028	NAS1149C0463R	NAS1149C0463R	Allocated	3
S044029	NAS1149F0332P		Allocated	16
S044030	NAS1149F0432P	NAS1149F0432P	Allocated	18
S044031	NAS1149F0563P		Allocated	4
S044032	NAS1515H4L	NAS1515H4L	Allocated	2

D2690-10 x1
D3917-3 x 6
D3953-19
D4713 1
D4157-041
D4151-043
D4150-041
D3912-041
D5554-1
D5533-200



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Container No: S051415



Part: D5067-011

Job No: 170720

Serial No/Batch: S051415

Revision: A

Inspector:

Date: 03/14/18